

Impact of the feedwater temperature and the number of stages on the effectiveness of RFWH

To make an analysis, we use the following expressions :

Relative change in EF:
$$\delta\eta^R = \frac{1-\eta}{\frac{1}{A_{\text{OR}}} + \eta};$$

Energy regeneration coefficient
$$A_{\text{OR}} = \frac{\sum \alpha_j H_j}{\alpha_\kappa H_\kappa};$$

Heat drop of the steam of the j -th extraction:
$$H_j = (h_0 - h_j);$$

Heat drop of the steam flowing in the condenser:
$$H_\kappa = (h_0 - h_\kappa);$$

Steam flow rate in the j -th preheater: α_j depends on the performance characteristic of the j -th preheater

Condenser flow rate:
$$\alpha_\kappa = 1 - \sum \alpha_j$$

Any number of preheaters can be used to heat water up to the predetermined temperature if the pressure in the first preheater corresponds to this temperature.

The water temperature at the preheater outlet is set as t_{ej} .

The saturated heating steam temperature should be $t_{sj} = t_{ej} + \mathcal{G}_{nj}$.

The extraction pressure should correspond to this temperature $p_j = f(t_{sj})$.

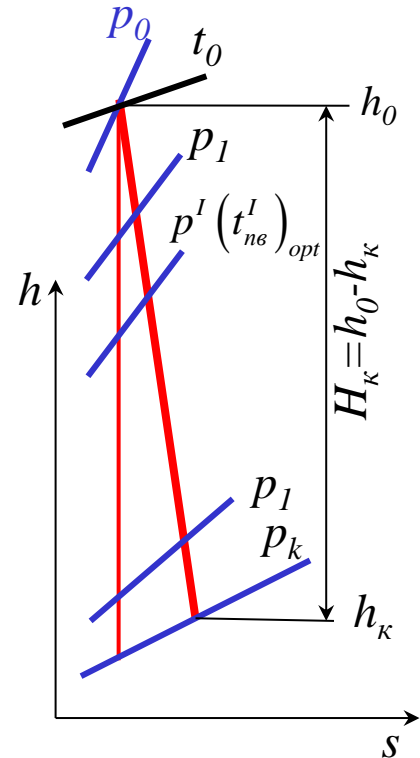
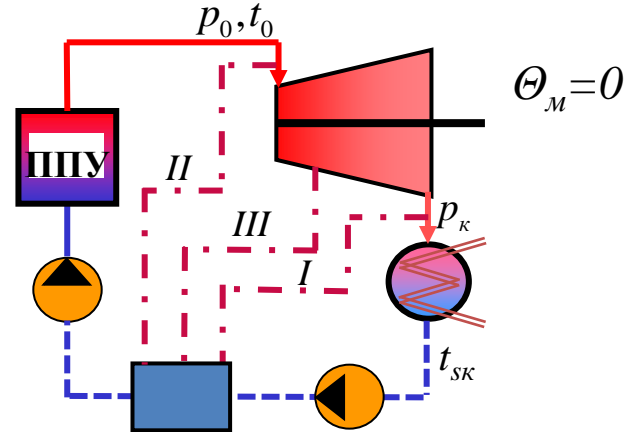
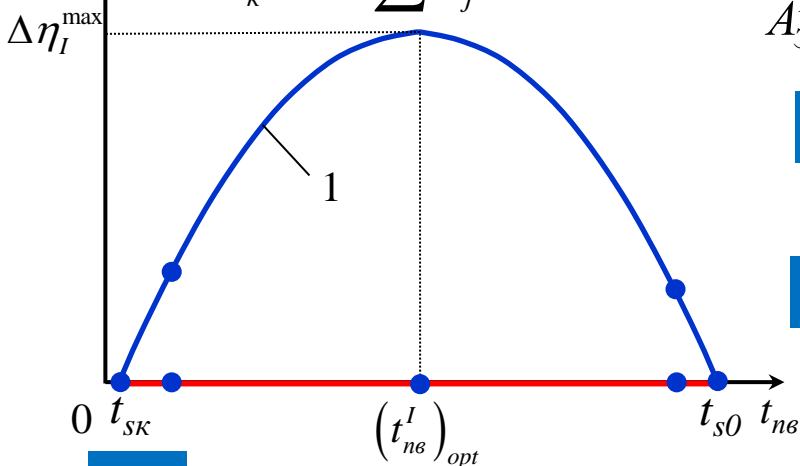
Single-stage heating:

$$\delta\eta^R = \frac{1-\eta}{\frac{1}{A_{\mathcal{A}R}} + \eta}$$

$$A_{\mathcal{A}R} = \frac{\sum \alpha_j H_j}{\alpha_\kappa H_\kappa}$$

$H_j = (h_0 - h_j)$; $H_\kappa = (h_0 - h_\kappa)$;
 α_j depends on the j -th preheater-performance characteristic

$$\alpha_\kappa = 1 - \sum \alpha_j$$



$$A_{\mathcal{A}R}^I = \frac{\alpha_1^I H_1}{\alpha_\kappa H_\kappa}$$

$$\alpha_\kappa = 1 - \alpha_1^I$$

I. $t_{n8} = t_{sk}$

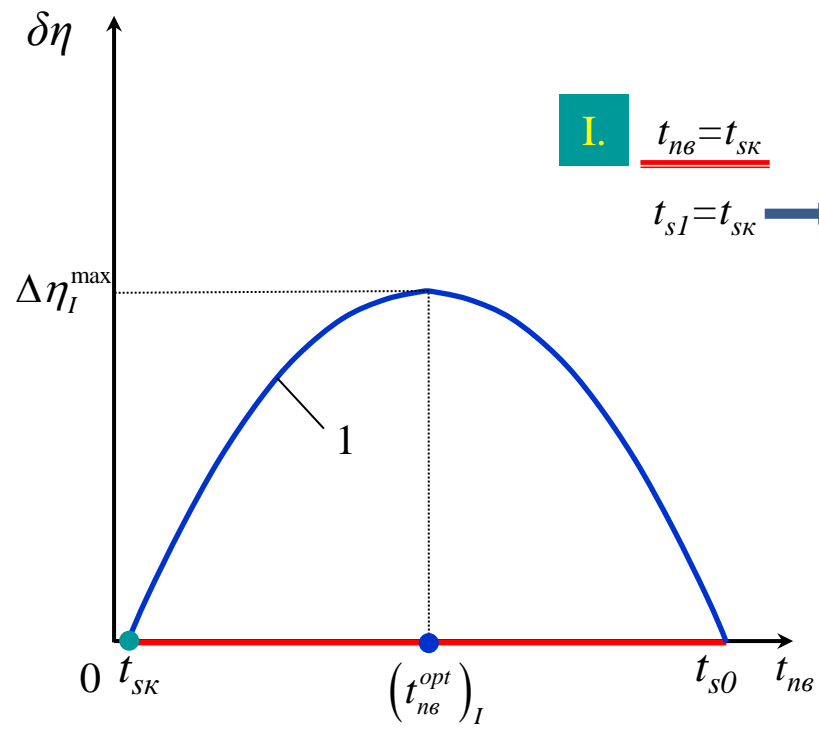
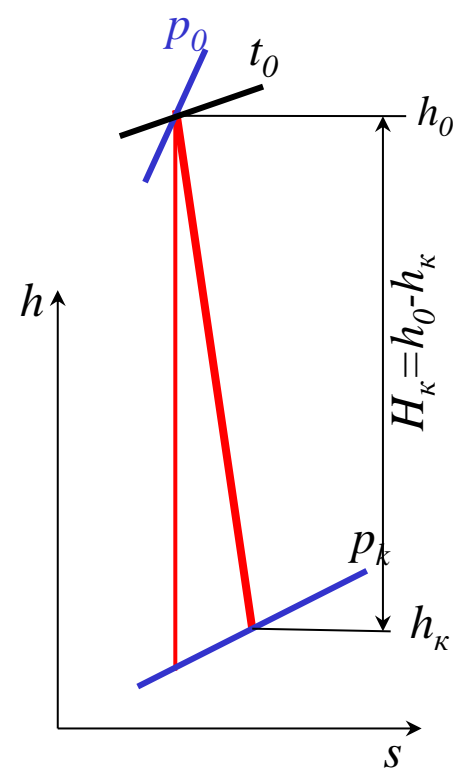
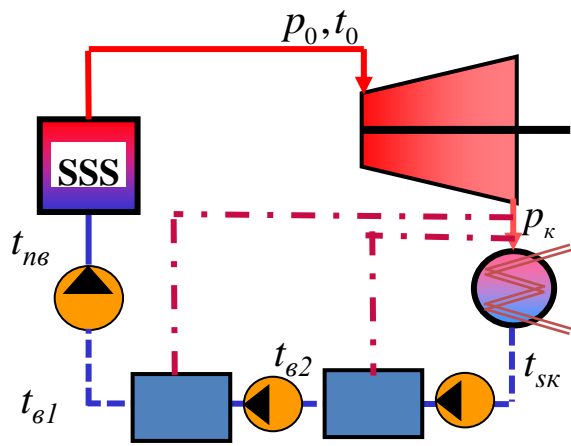
$$t_{s1} = t_{sk} \rightarrow p_1 = p_\kappa \rightarrow \begin{cases} H_1 = H_\kappa \\ \alpha_1^I = 0 \end{cases} \rightarrow A_{\mathcal{A}R} = 0 \rightarrow \Delta\eta = 0.$$

II. $t_{n8} = t_{s0}$

$$t_{s1} = t_{s0} \rightarrow p_1 = p_0 \rightarrow \begin{cases} H_1 = 0 \\ \alpha_1^I = (\alpha_1^I)_{max} \end{cases} \rightarrow A_{\mathcal{A}R} = 0 \rightarrow \Delta\eta = 0.$$

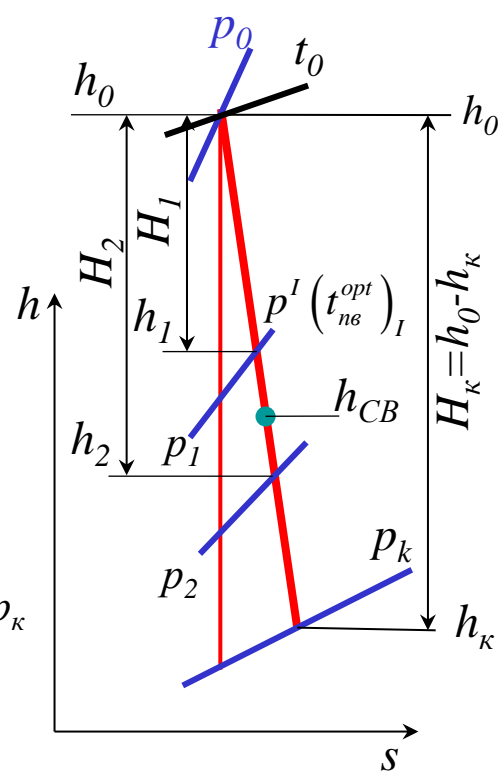
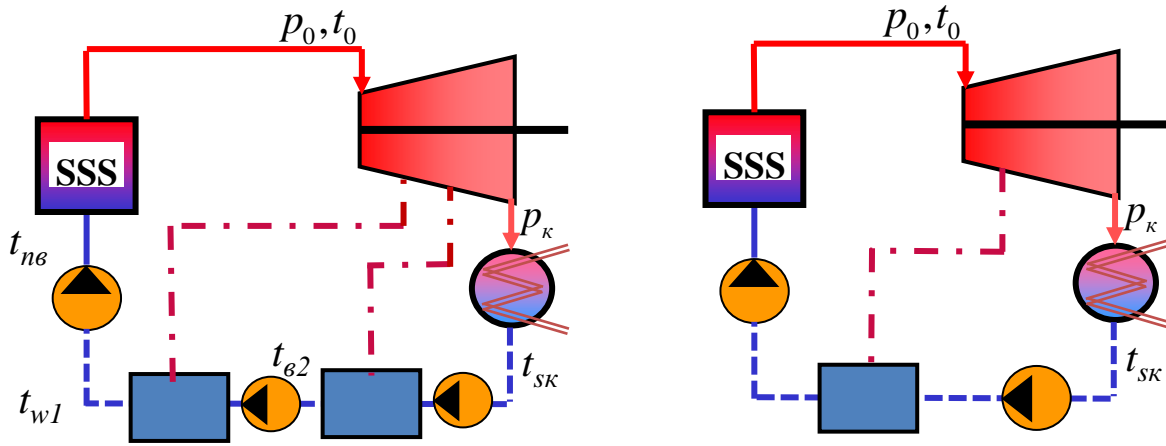
III. $t_{sk} < t_{n8} < t_{s0} \rightarrow t_{sk} < t_{s1} < t_{s0} \rightarrow p_\kappa < p_1 < p_0 \rightarrow \begin{cases} 0 < H_1 < H_\kappa \\ 0 < \alpha_1^I < (\alpha_1^I)_{max} \end{cases} \rightarrow A_{\mathcal{A}R} > 0 \rightarrow \Delta\eta > 0.$

Two-stage heating:



I. $t_{ne} = t_{sk}$

$$t_{s1} = t_{sk} \rightarrow p_1 = p_k = p_2 \begin{cases} H_1 = H_2 = H_k \\ \alpha_1^{II} = \alpha_2^{II} = 0 \end{cases} \rightarrow A_{\exists R} = 0 \rightarrow \Delta \eta = 0.$$



II.

$$\underline{t_{ne} = (t_{ne}^{opt})_I} \quad t_{e1} = (t_{ne}^{opt})_I \rightarrow p_1 = p^I(t_{ne}^{opt})_I; \quad t_{e1} > t_{e2} > t_{sk} \rightarrow p_1 > p_2 > p_k$$

$$A_{\exists R}^{II} = \frac{\alpha_1^{II} H_1 + \alpha_2^{II} H_2}{\alpha_k H_k}; \quad \alpha_k = 1 - \alpha_1^{II} - \alpha_2^{II}.$$

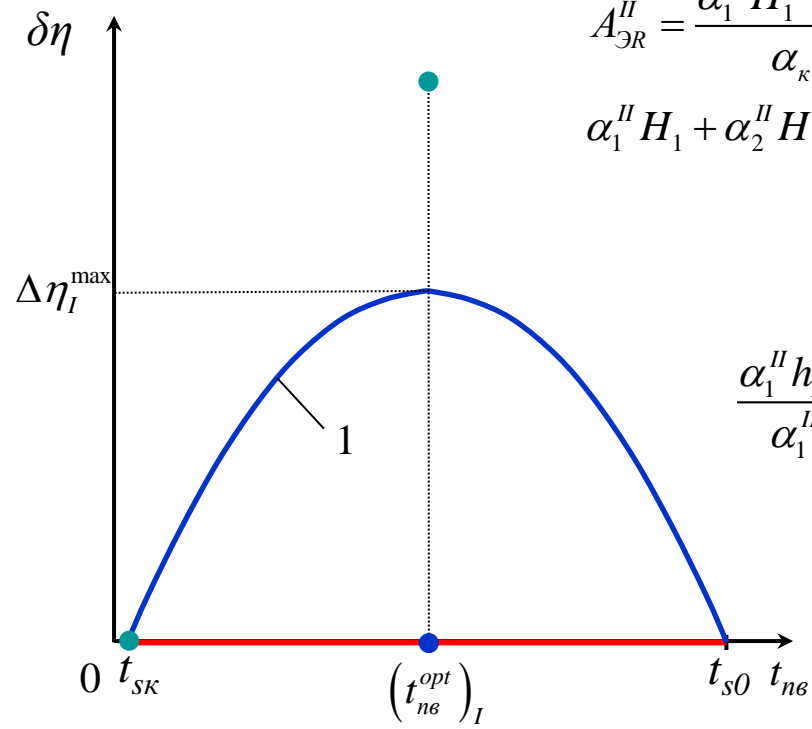
$$\alpha_1^{II} H_1 + \alpha_2^{II} H_2$$

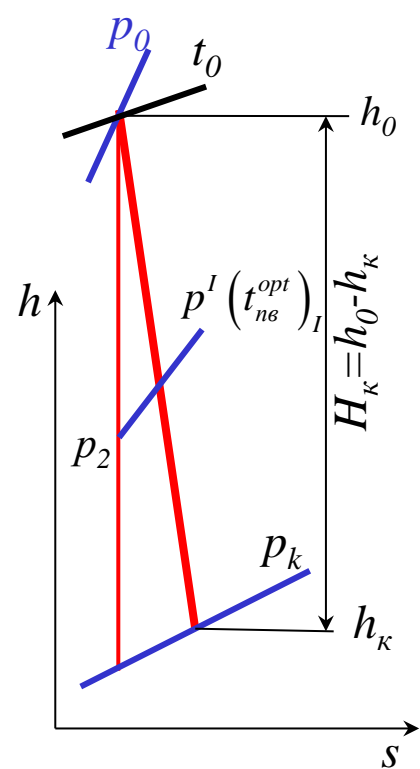
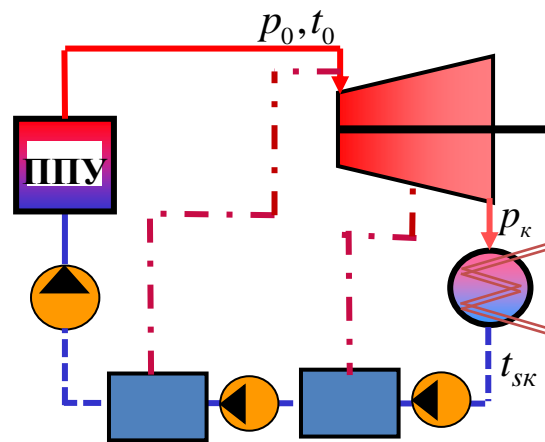
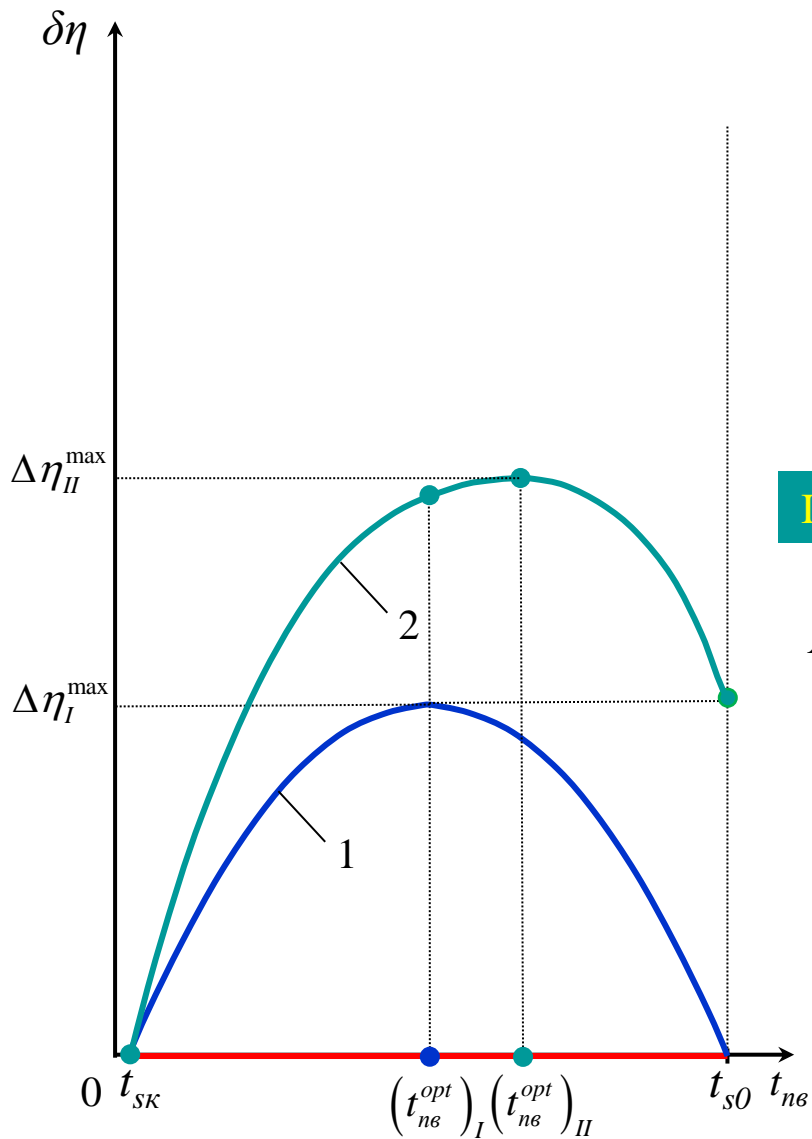
$$\frac{\alpha_1^{II} h_1 + \alpha_2^{II} h_2}{\alpha_1^{II} + \alpha_2^{II}}$$

weighted enthalpy of extraction steam.

$$A_{\exists R}^I = \frac{\alpha_1^I H_1}{\alpha_k H_k}; \quad \alpha_k = 1 - \alpha_1^I. \quad A_{\exists R}^{II} = \frac{(\alpha_1^{II} + \alpha_2^{II}) H_{CB}}{(1 - \alpha_1^{II} - \alpha_2^{II}) H_k}.$$

$$A_{\exists R}^{II} > A_{\exists R}^I$$





III. $t_{ns} = t_{s0}$

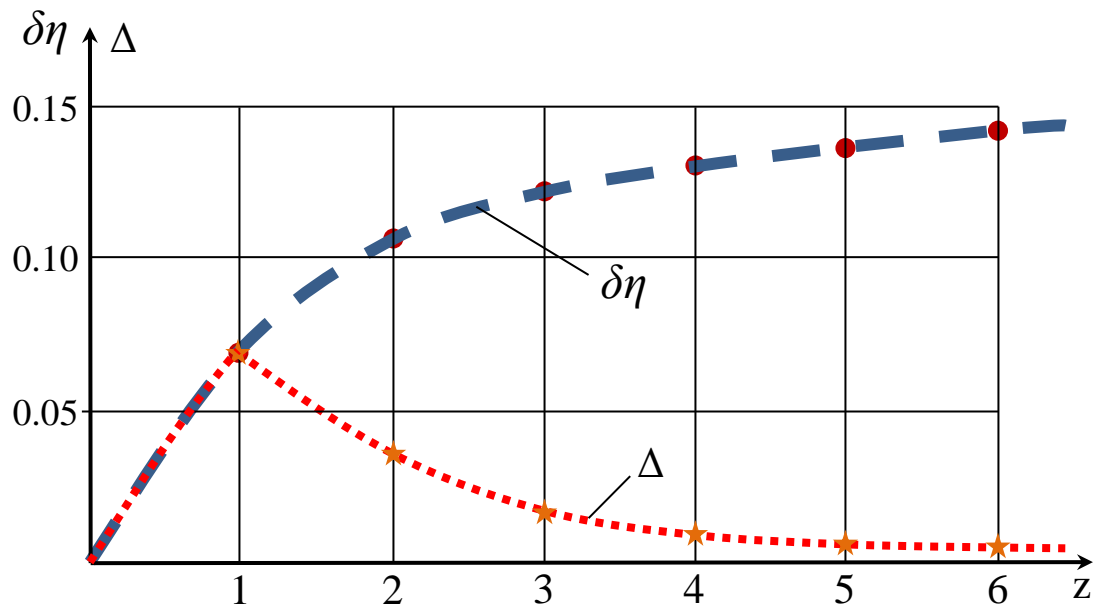
$$A_{\mathcal{A}R}^{II} = \frac{\alpha_1^{II} H_1}{\alpha_k H_k} + \frac{\alpha_2^{II} H_2}{\alpha_k H_k} = A_{\mathcal{A}R1} + A_{\mathcal{A}R2}$$

$$t_{s1} = t_{s0} \rightarrow p_1 = p_0 \begin{cases} H_1 = 0 \\ \alpha_1^I = (\alpha_1^I)_{\max} \end{cases} \rightarrow A_{\mathcal{A}R1} = 0$$

$$t_{s2} = (t_{ns}^{opt})_I \rightarrow p_2 = p^I(t_{ns}^{opt})_I; \quad A_{\mathcal{A}R2} = A_{\mathcal{A}R}^I$$

$$A_{\mathcal{A}R}^{II} = A_{\mathcal{A}R}^I$$

Generalizing conclusions



$$\Delta = \delta\eta_j - \delta\eta_{(j-1)}$$

$$\left(t_{ne}^{opt}\right)_Z = t_{sk} + \frac{z}{z+1} (t_{s0} - t_{sk})$$

